

# National Range & Armory

531 Washington Blvd  
 Williamsport, PA 17701  
 570.601.4101  
 www.nationalrangeandarmory.com



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## Gunsmithing Services - Pricing

SERVICE DESCRIPTION	Price
<b>RIFLES - GENERAL LABOR RATES</b>	
Inspect firearm and prepare written quote	\$30.00
Professional boresighting	\$10.00
Professional scope mounting and boresighting	\$20.00
Professional scope mounting and boresighting / includes lapping in the rings	\$40.00
Field Strip & Clean	\$30.00
Minimum charge	\$20.00
Labor (hourly rate)	\$60.00
<b>RIFLES - GENERAL SERVICE</b>	
Complete Clean, disassemble, safety check, oil and reassemble (rust removal and or excessively dirty firearms additional) of most firearms	\$60.00
Check headspace	\$30.00
Make chamber cast	\$40.00
Lap barrel	\$60.00
Cut and crown average barrel (sight work additional)	\$70.00
Thread barrel for brake or flash hider	\$100.00
Install new bolt handle, (handle not included) starts at	\$120.00
Inlet new bolt handle to stock and receiver	\$50.00
Install tactical bolt knob (thread factory bolt handle for knob, parts not included)	\$80.00
Drill & Tap (per hole)	\$20.00
Glass bed finished rifle, starting at	\$100.00
Install aluminum pillars and glass bed	\$140.00
Inlet & glass bed semi-inlet stock	\$60.00hr
Dovetail for open sights (per cut)	\$50.00
Dovetail front and rear same set up	\$80.00
Trigger work on request (starting price)	\$40.00
Rechamber most rifles (bolt, extractor & feeding work additional) starting at	\$80.00
<b>RIFLES - AR-15 SERVICE</b>	
Complete disassemble, clean, safety check, oil and reassemble	\$60.00
Completely assemble a lower from parts kit	\$50.00
Install A2 front sight base on custom barrel, plus parts	\$40.00
Thread barrel for brake or flash hider	\$100.00
<b>SHOTGUN - GENERAL SERVICE</b>	
Complete Clean, disassemble, safety check, oil and reassemble (rust removal and or excessively dirty firearms are additional)	
Most pumps & Autos	\$60.00
Win 97, Rem 11's, Brwn auto-5's and similar models	\$80.00
Doubles & O/U's	\$80.00
High grade Doubles & O/U's with sidelocks	\$120.00
Cut, crown and reset bead (New Bead additional)	\$60.00
Cut and crown O/U or SxS	\$100.00

<b>REVOLVER - GENERAL SERVICE</b>	
Complete Clean, disassemble, safety check, oil and reassemble (rust removal and or excessively dirty firearms additional)	\$60.00
Recrown most revolvers	\$60.00
Drill & Tap for scope mounts (4 holes)	\$80.00
Revolver action job / clean and smooth action (spring kits and parts additional) Revolver action job / clean and smooth action (spring	\$100.00
Competition action job, detail polishing, hammer tightening, overtravel stop (if necessary)	\$160.00
<b>PISTOL - GENERAL SERVICE</b>	
Complete Clean, disassemble, safety check, oil and reassemble (rust removal and or excessively dirty firearms additional)	\$60.00
M&P or Sig P320 standard trigger job	\$60.00
M&P or Sig P320 competition trigger job (pre-travel and overtravel stops, reduced weight)	\$100.00
Recrown for accuracy	\$60.00
Drill & Tap frame for scope mounts	\$100.00
Semi-auto pistol action job: Clean & smooth action, not including any parts	\$140.00
Lower and flare ejection port (refinishing additional)	\$40.00
Fit custom trigger, does not include cost of trigger	\$30.00
Fit custom hammer, does not include cost of hammer	\$60.00
Mill slide for low profile rear sight (bomar or LPA adjustable). Novak style cut @ \$80	\$120.00
Mill slide for front dovetail sight	\$60.00
Install sights of any kind on most pistols, when machining is not required (labor only)	\$30.00
Mill cocking serrations in the front of the slide, refinishing additional	\$80.00
Stippling or texturing service available on most polymer frames	Quote
<b>PISTOL - CUSTOM 1911 SERVICE</b>	
Standard 1911 trigger job using factory components	\$60.00
Fit new slide and frame	\$160.00
Fit barrel	
Non-ramped barrel, or frame already cut for matching ramp	\$80.00
Ramped barrel (mill frame for ramp)	\$180.00
Fit and install barrel bushing (does not include cost of bushing)	\$50.00
Bevel magazine well (refinishing additional)	\$60.00
Checker front strap of 1911 style frame (available in 20, 25 or 30 lines per inch)	\$220.00
Serrate rear of slide (less extractor) to 50 lines per inch (refinishing additional)	\$40.00
Lower and flare ejection port (bluing additional)	\$60.00
Polish barrel and feed ramp, starting at	\$40.00
Install stake on front sight, does not include sight	\$40.00
Modify frame for beavertail grip safety, does not include safety or refinishing	\$80.00
Mill cocking serrations in the front of the slide, refinishing additional	\$80.00
Fit/install and tune ejector (refinishing additional)	\$60.00
Fit and install custom extended or ambidextrous thumb safety	\$40.00
<b>CUSTOM RIFLE REBARRELING</b>	
Standard Barrel installation; includes: Squaring receiver face, lapping locking lugs, threading, chambering, standard throating, crowning, marking caliber.	\$200.00
Full trued barrel installation: Includes full truing of receiver surfaces, including squaring receiver and locking lug faces, receiver threads, bolt lugs, face and nose to square and concentric with bolt raceway. Fitting of oversized recoil lug (if necessary, lug additional), fitting of barrel to new receiver dimensions, Chambering and throating, customer specified crown, and caliber marking	\$350.00
Thread barrel when installing	\$80.00